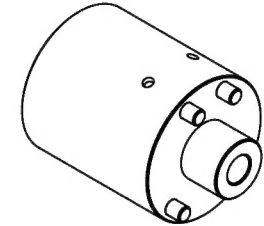
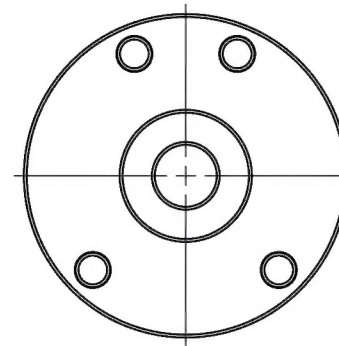
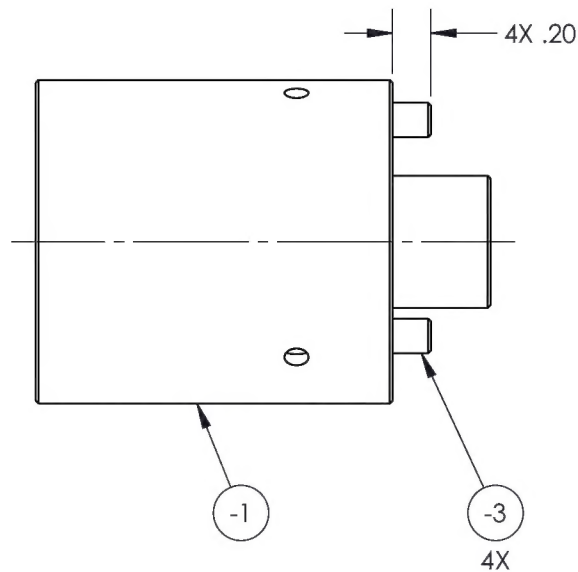


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0016	MADE SEPARATE DRAWING FOR THIS TOOL FROM KIT RBW109-3130-84-101. -1 ADDED RELIEVE BEHIND SQUARE DRIVE. ADDED CHAMFER TO SQUARE DRIVE AND .670 MIN. DIM.	1/19/2015	RJC	JAG



NOTE:

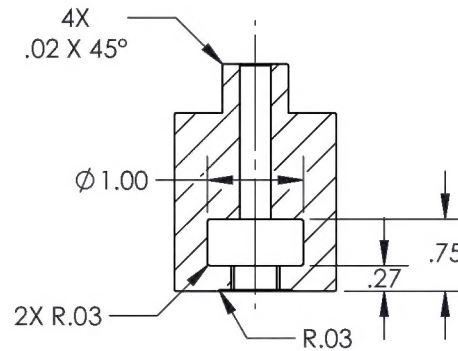
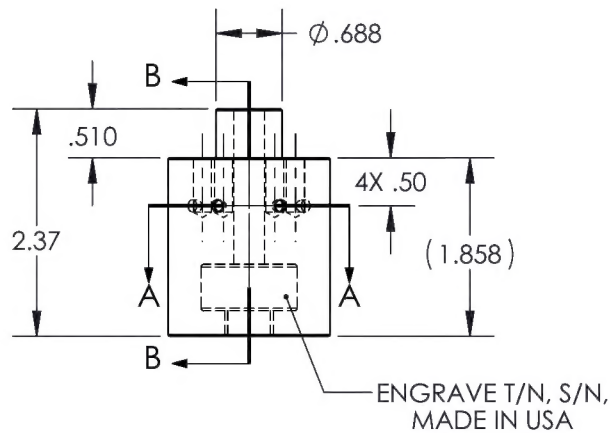
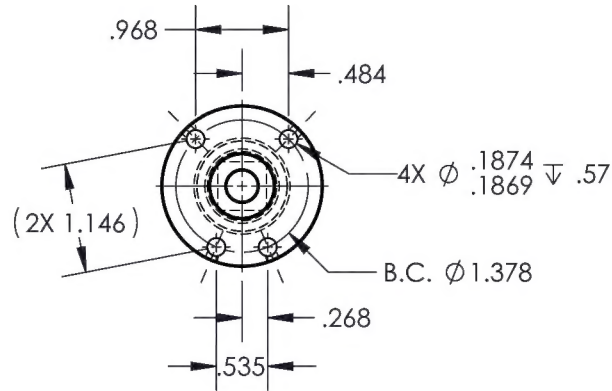
1. REF. AGUSTA T/N: 109-3130-84-103.
2. PART OF KIT RBW109-3130-84-101.

DART AEROSPACE	
TITLE WRENCH ASSEMBLY	
DWG NO. RBW109-3130-84-103	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:1	DATE 1/19/2015
SHEET 1 OF 3	

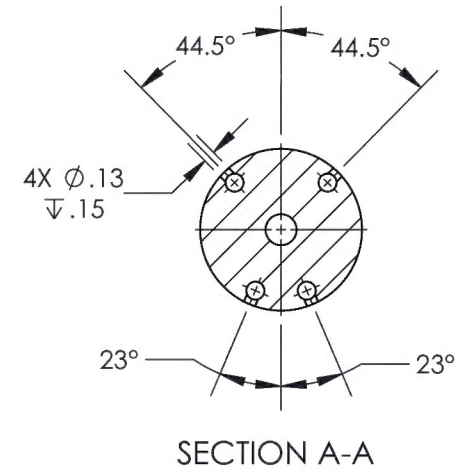
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	1018		2
			-3	4	DOWEL PIN	STEEL	Ø3/16 X 5/8 (MCMASTER-CARR #98381A507) MODIFIED	3

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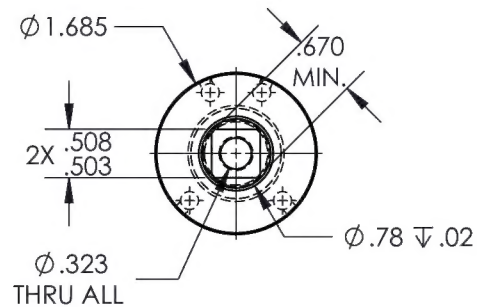
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0016	•1 ADDED RELIEVE BEHIND SQUARE DRIVE. ADDED CHAMFER TO SQUARE DRIVE AND .670 MIN. DIM.	1/19/2015	RJC	JAG



SECTION B-B



SECTION A-A

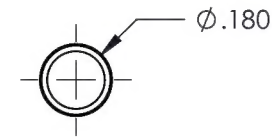
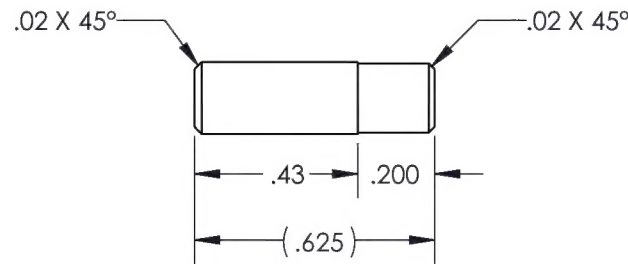
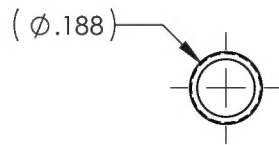
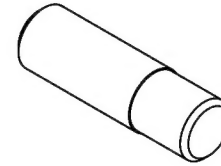


(-1)
WRENCH

DART AEROSPACE	
TITLE WRENCH ASSEMBLY	
DWG NO. RBW109-3130-84-103-1	REV 1
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW119
SCALE 1:2	DATE 1/19/2015
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

DOWEL PIN

DART AEROSPACE	
TITLE WRENCH ASSEMBLY	
DWG NO. RBW109-3130-84-103-3	REV 1
MAT'L STEEL	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW119
SCALE 2:1	DATE 1/19/2015
SHEET 3 OF 3	